

**Work Order ID 61661**

Page 1

Tuesday, August 31, 2010 10:28:14 AM

Item ID: D3942-1

Accept



Setup Start



Revision ID:

Item Name: Angle

Stop



Start Date: 8/31/2010 Start Qty: 60.00



Cust Item ID:

Required Date: 9/7/2010 Req'd Qty: 60.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10-8-31

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberReject  
NumberInsp.  
Stamp

Draw Nbr	Revision Nbr

100



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3942-1

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

110



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 61661**

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Tuesday, August 31, 2010 10:28:14 AM

Item ID:	D3942-1	Accept		Setup	Start				
Revision ID:									
Item Name:	Angle				Stop				
Start Date:	8/31/2010	Start Qty: 60.00		Cust Item ID:					
Required Date:	9/7/2010	Req'd Qty: 60.00		Customer:					
Reference:									
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start			
	QC:	Date:	SPC (Y/N):	Date:	Stop				
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120    QC Quality Control	QC8- Inspect parts - second check  Memo JM-03	0.00  0.00				60			JM-03
130    Brake NC Brake NC	Memo 1- Bend as per dwg D3942	0.00  0.00	SB	10/09/09		(60)			
140    QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00	Sidarlog			(460)			

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

**Work Order ID 61661**

Tuesday, August 31, 2010 10:28:14 AM



Page 3

Item ID: D3942-1

Accept



Setup

Start



Revision ID:

Item Name: Angle

Stop



Start Date: 8/31/2010 Start Qty: 60.00



Cust Item ID:

Required Date: 9/7/2010 Req'd Qty: 60.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
Description

150



Packaging

Packaging

Identify as per dwg & Stock Location: 98Set Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

10/9/13 SP

(60)

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10/10/14 J

10/10/13  
(60)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

# Picklist Print

Tuesday, August 31, 2010 10:28:18 AM

Page 1

Work Order ID: 61661



Parent Item: D3942-1



Parent Item Name: Angle

Start Date: 8/31/2010

Required Date: 9/7/2010

Start Qty: 60.00

Required Qty: 60.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA 304/316 .050 Sheet		Purchased	No			100	sf	156.5479	0.015	0.947368		B10-9-2	

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT20	156.5479	
111743	8.86	
112885	25.5179	
113062	58.17	
115389	64	

111743

60

W/O:		WORK ORDER CHANGES							
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	61661
Description: Angle	Part Number:	D3942-1
Inspection Dwg: D3942	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>PB</u>	Audited by:	<u>/</u>	Prototype Approval:	N/A
Date:	<u>10-9-2</u>	Date:	<u>100% vr.</u>	Date:	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	09.06.22	New Issue	KJ	

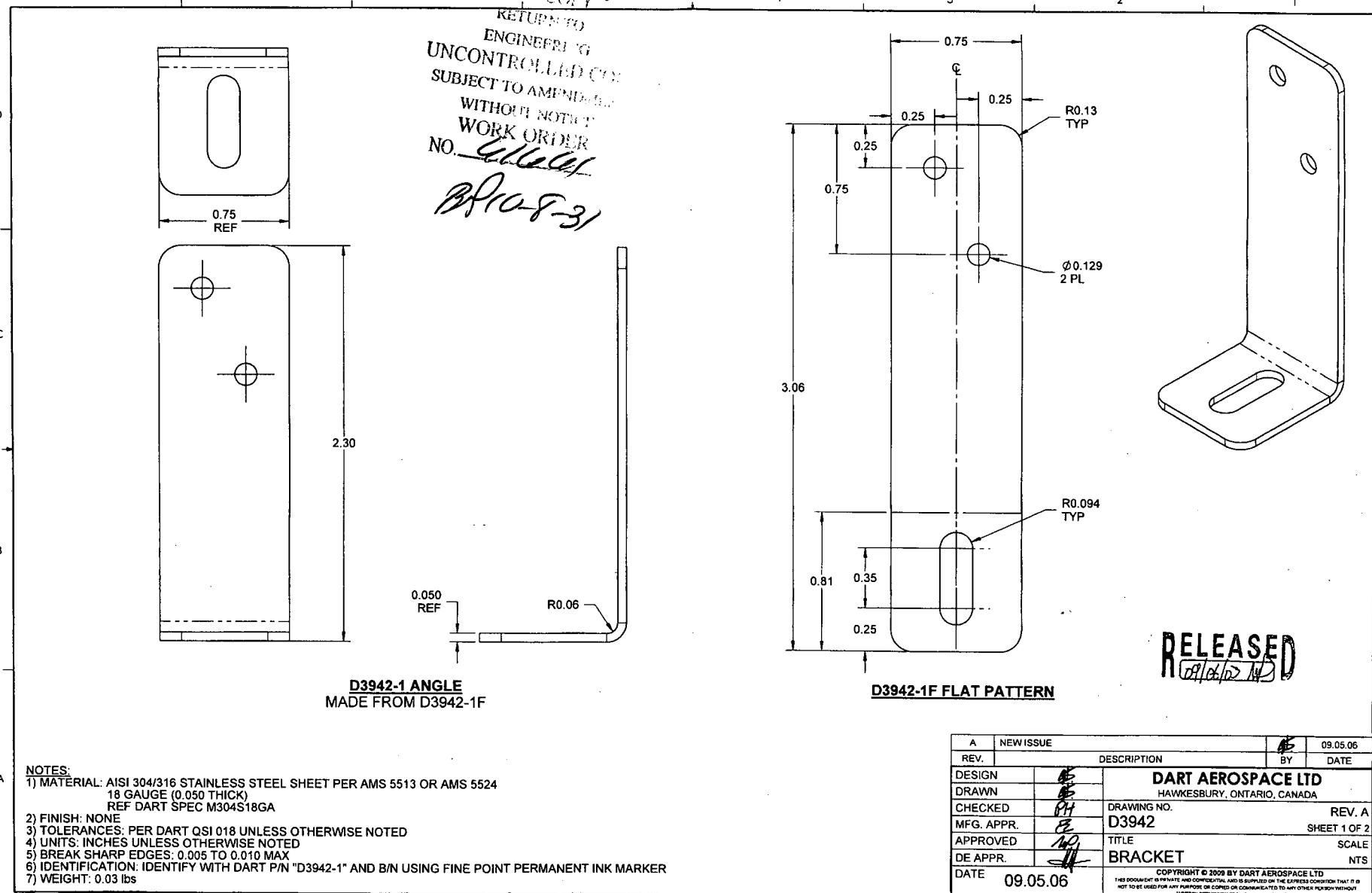
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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A	NEW ISSUE	09.05.06
REV.		BY DATE
DESIGN	<i>AS</i>	DART AEROSPACE LTD
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>PH</i>	DRAWING NO.
MFG. APPR.	<i>PE</i>	REV. A
APPROVED	<i>ADP</i>	D3942
DE APPR.	<i>MM</i>	SHEET 1 OF 2
DATE	09.05.06	TITLE
		SCALE
		NTS

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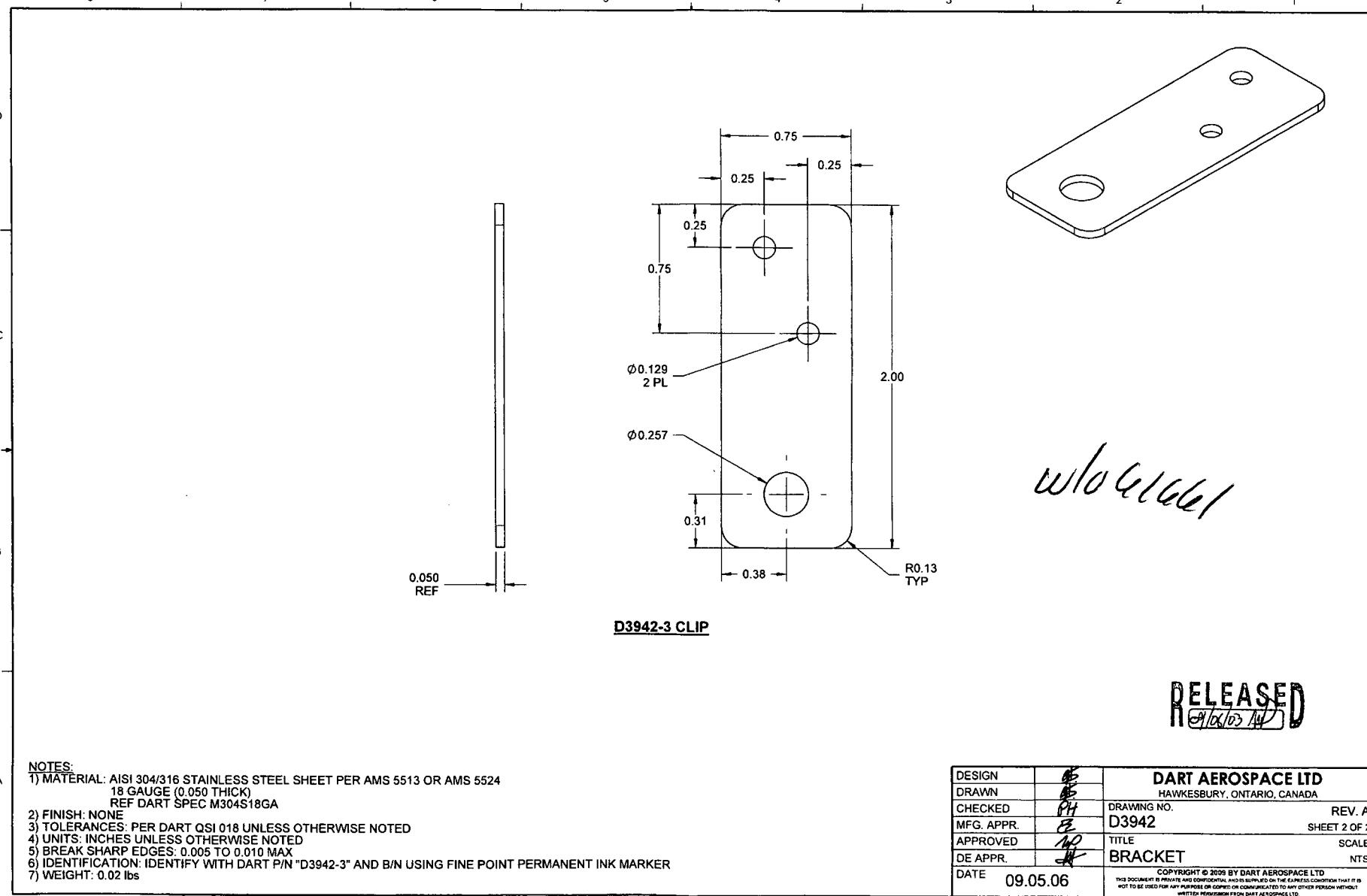
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